



Solid Carbide Spade Drills



FEATURES :

1. Ideal for drilling thin sheet materials
2. Designed for shallow hole drilling, do not exceed two diameters deep
3. Heavy duty web reduces breakage
4. Can also be used for spot drilling
5. Tolerance = Dia. + .000/- .0005 Metric = h7

Inch And Metric

Drill Dia.	Decimal Equiv.	Flute Length	Overall Length
3.00	0.1181	10mm	38mm
1/8	0.1250	7/16	1-1/2
9/64	0.1406	1/2	2
5/32	0.1562	15/32	2
4.00	0.1575	12mm	50mm
11/64	0.1719	9/16	2
3/16	0.1875	9/16	2
7/32	0.2188	19/32	2
6.00	0.2362	16mm	50mm
1/4	0.2500	11/16	2
9/32	0.2812	3/4	2-1/2
5/16	0.3125	7/8	2-1/2
8.00	0.3150	22mm	63mm
11/32	0.3438	15/16	2-1/2
3/8	0.3750	1	2-1/2
10.0	0.3937	25mm	63mm
13/32	0.4062	1	2-1/2
7/16	0.4375	1-1/16	2-1/2
15/32	0.4687	1-3/32	2-1/2
12.0	0.4724	28mm	63mm
1/2	0.5000	1-1/8	2-1/2