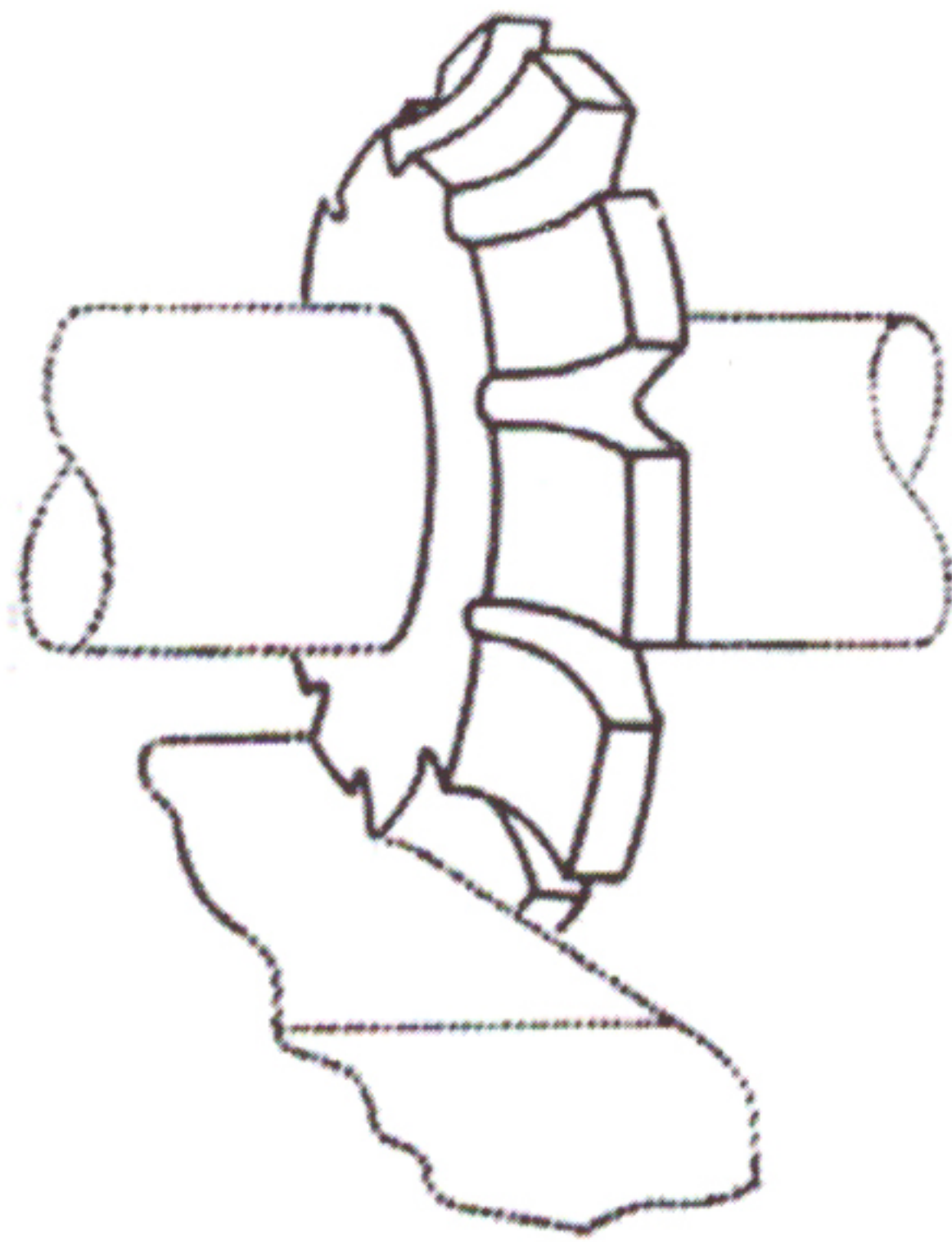




High Speed Steel  
**SINGLE CORNER ROUNDING CUTTERS**

Specifications conform to BS 122/Part 1-1953

Dimensions in inches



The Cutters will have radially machine relieved teeth.

Diameter + 0.045" - 0.000"	Corner Radius	Bore + 0.00075" + 0.00025"	Width + 0.010" + 0.000"
2.1/4	1/16	1	5/16
	3/32		
	1/8		
2.1/2	5/32	1	7/16
	3/16		7/16
	7/32		1/2
	1/4		1/2
2.3/4	9/32	1	5/8
	5/16		

Diameter + 0.045" - 0.000"	Corner Radius	Bore + 0.00075" + 0.00025"	Width + 0.010" + 0.000"
3	11/32	1	11/16
	3/8		
3.1/4	13/32	1	3/4
	7/16		
3.1/2	15/32	1	7/8
	1/2		7/8
	9/16		1
	5/8		1
3.3/4	11/16	1	1.1/8
	3/4		

Right Hand Cutters shall be supplied unless otherwise specified.

Tolerance on corner radius upto & incl. 5/16"

= + 0.000" / - 0.001"

Above 5/16"

= + 0.000" / - 0.002"