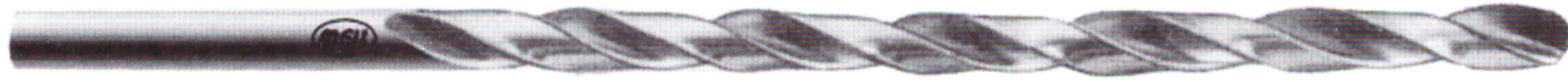


MEU

High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Long Series

 Specifications conform
 to IS 5102-1969

Dimensions in mm



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end similar to a jobber drill but with increased flute length.

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
3.00	-	3.00	66	100
3.10 3.20 3.30	3.00	3.35	69	106
3.40 3.50 3.60 3.70	3.35	3.75	73	112
3.80 3.90 4.00 4.10 4.20	3.75	4.25	78	119
4.30 4.40 4.50 4.60 4.70	4.25	4.75	82	126
4.80 4.90 5.00 5.10 5.20 5.30	4.75	5.30	87	132
5.40 5.50 5.60 5.70 5.80 5.90 6.00	5.30	6.00	91	139
6.10 6.20 6.30 6.40 6.50 6.60 6.70	6.00	6.70	97	148

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
6.80 6.90 7.00 7.10 7.20 7.30 7.40 7.50	6.70	7.50	102	156
7.60 7.70 7.80 7.90 8.00 8.10 8.20 8.30 8.40 8.50	7.50	8.50	109	165
8.60 8.70 8.80 8.90 9.00 9.10 9.20 9.30 9.40 9.50	8.50	9.50	115	175
9.60 9.70 9.80 9.90 10.00 10.10 10.20 10.30 10.40 10.50 10.60	9.50	10.60	121	184