



High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Stub Series

Specifications conform
 to BS 328/Part 1-1959

Dimensions in inches



A shortened form of the parallel shank jobber series twist drill
 the reduction in length being on the cutting end (flute length)

Diameter h8	Flute Length	Overall Length
1/8	11/16	1.15/16
9/64	25/32	2.1/16
5/32	7/8	2.5/32
11/64	15/16	2.9/32
3/16 13/64	1.1/32	2.7/16
7/32 15/64	1.1/8	2.19/32
1/4	1.7/32	2.3/4
17/64 9/32	1.5/16	2.29/32
19/64 5/16 21/64	1.7/16	3.1/8
11/32 23/64	1.9/16	3.5/16
3/8 25/64 13/32	1.11/16	3.1/2
27/64 7/16 29/64	1.27/32	3.3/4
15/32 31/64 1/2 33/64	2	4
17/32 35/64	2.1/8	4.7/32
9/16 37/64	2.7/32	4.3/8
19/32 39/64 5/8	2.9/32	4.17/32
41/64 21/32	2.3/8	4.11/16
43/64	2.7/16	4.27/32

Diameter h8	Flute Length	Overall Length
11/16 45/64	2.7/16	4.27/32
23/32 47/64	2.1/2	5
3/4 49/64 25/32	2.19/32	5.5/32
51/64 13/16 53/64	2.11/16	5.11/32
27/32 55/64 7/8	2.3/4	5.9/16
57/64 29/32 59/64	2.27/32	5.3/4
15/16 61/64 31/32	2.15/16	5.15/16
63/64 1	3.1/16	6.1/8
1.1/32		
1.1/16 1.3/32	3.3/16	6.3/8
1.1/8 1.5/32	3.5/16	6.5/8
1.3/16 1.7/32	3.7/16	6.27/32
1.1/4 1.9/32 1.5/16	3.17/32	7.3/32
1.11/32 1.3/8	3.21/32	7.5/16
1.13/32 1.7/16 1.15/32	3.25/32	7.19/32
1.1/2	3.15/16	7.7/8

Type 'N' drills shall be supplied unless otherwise specified.