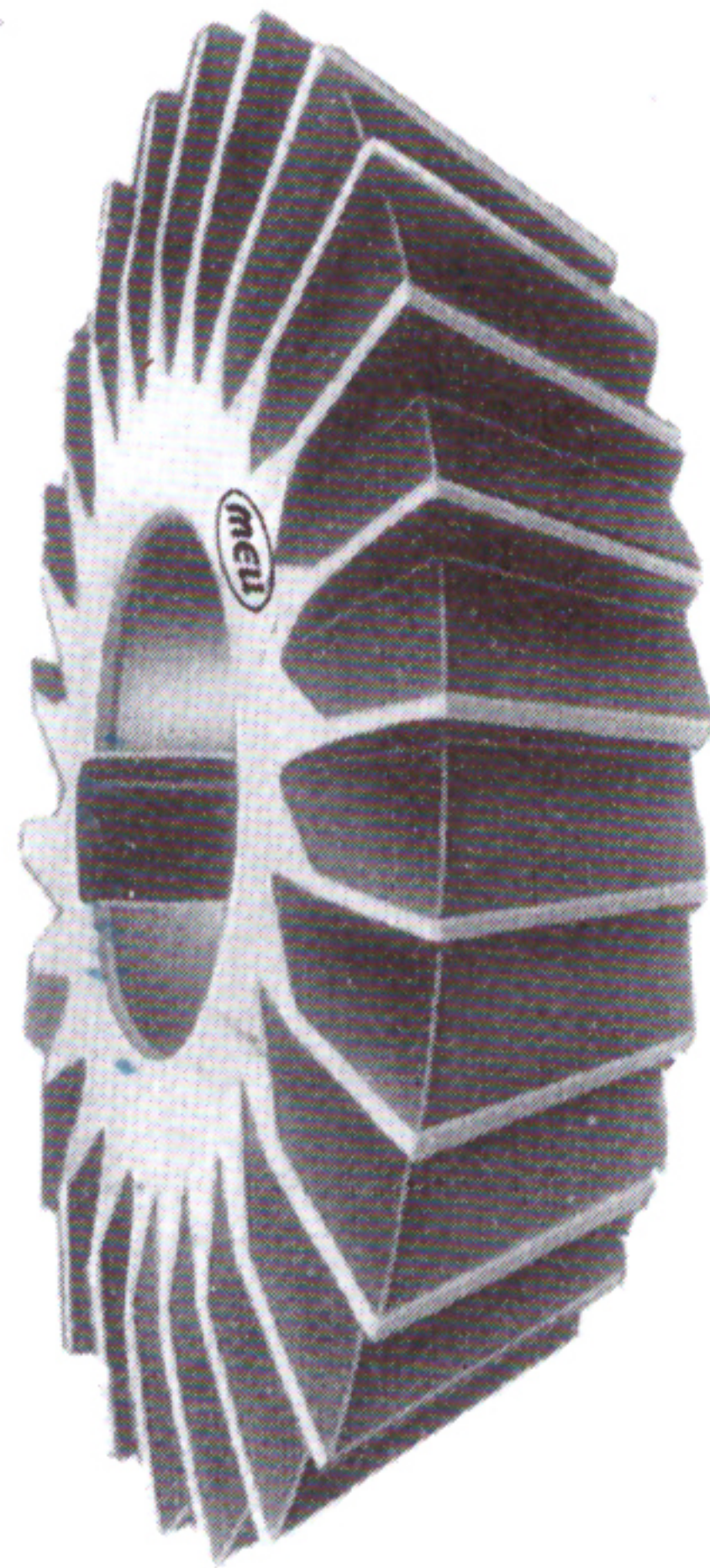
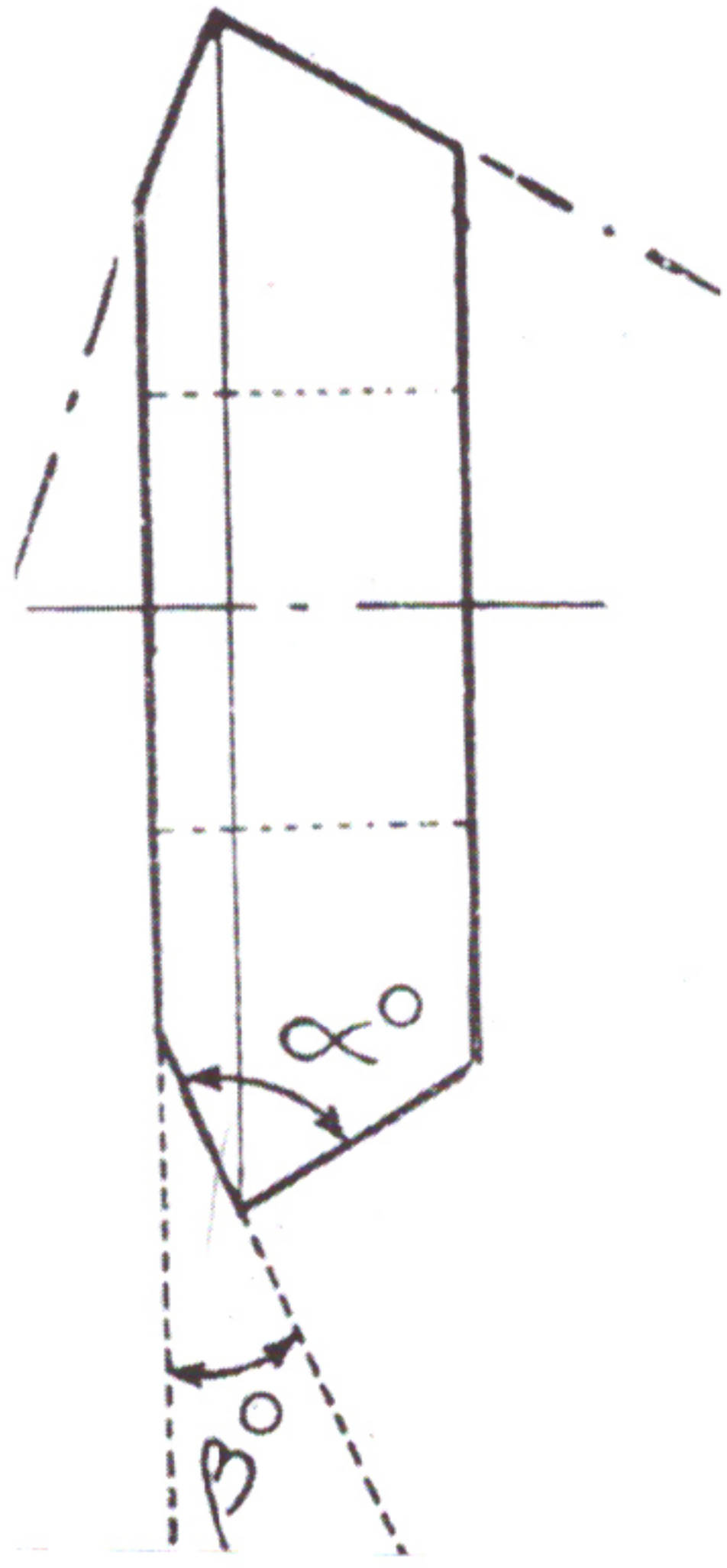


MEU

High Speed Steel
DOUBLE ANGLE CUTTERS

Specifications conform
to IS 6325-1971

Dimensions in mm



A cutter with teeth on the conical surfaces and with unequal angles between the conical sides and the plane of intersection of the two cones.

Diameter js 16	Bore H 7	Width js 16	Small angle $\beta^{\circ} + 1^{\circ}$	Included Angle $\alpha^{\circ} + 1^{\circ}$
50 63	16 22	12 18	12°	55°
			15°	60°
			15°	65°
			15°	70°
			15°	80°
50 63	16 22	14 20	20°	90°

Diameter js 16	Bore H 7	Width js 16	Small angle $\beta^{\circ} + 1^{\circ}$	Included Angle $\alpha^{\circ} + 1^{\circ}$
50 63	16 22	16 22	25°	100°
80	22	32	15°	65°
			15°	70°
			15°	75°
100	27	36	15° 15° 15°	70° 75° 80°

Right hand cutters with Tool Type 'H' shall be supplied unless otherwise specified.