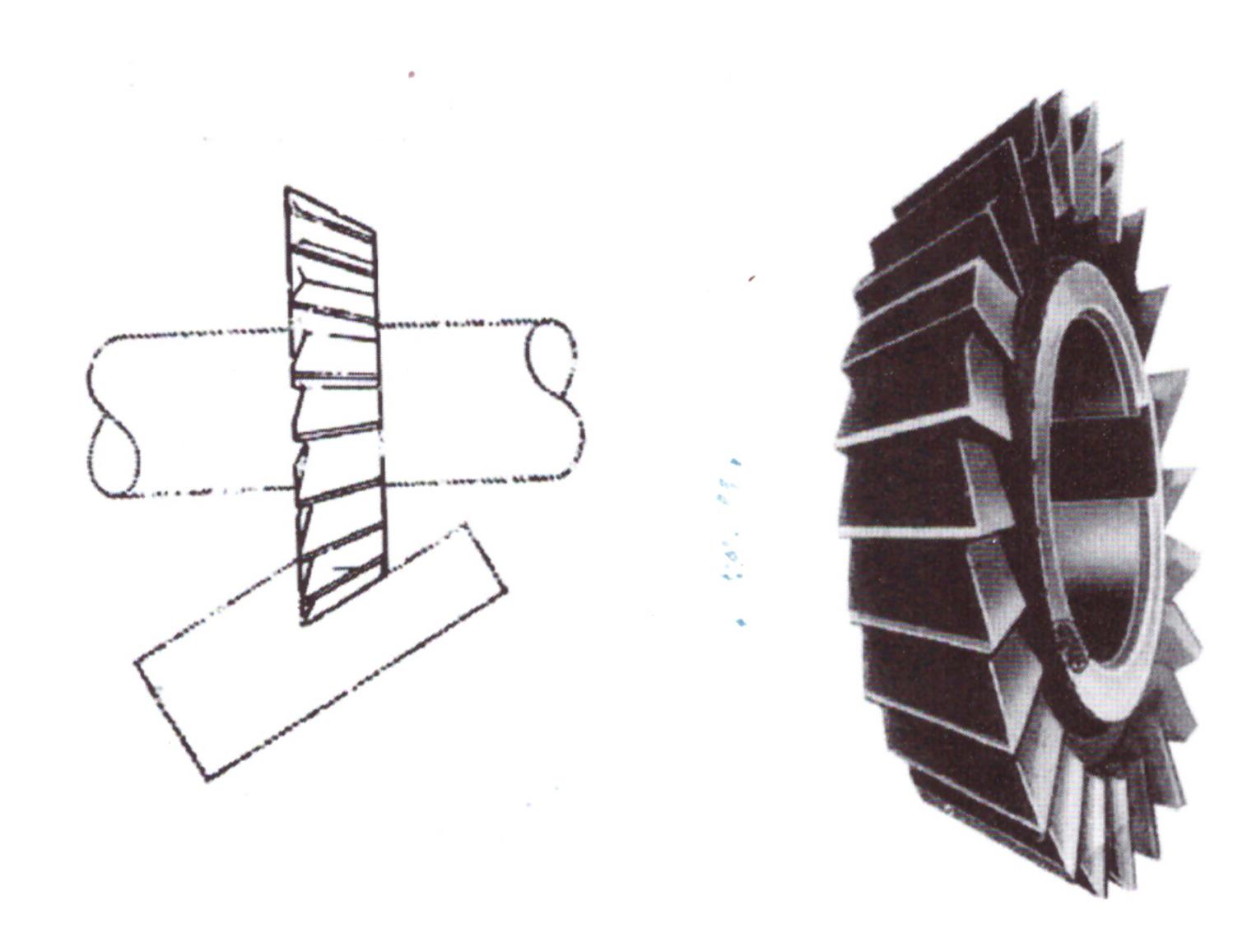


High Speed Steel SINGLE ANGLE CUTTERS

Specifications conform to IS 6324 / 1971

Dimensions in mm



A cutter with teeth on the conical surface and on a large flat side.

Diameter js 16	Bore H7	Width js 16	Angle + 1º / -0
50	16	12	60°, 65°
			70°, 75°
63	22	18	80° & 85°

Diameter	Bore	Width	Angle
js 16	H7	js 16	+ 1º / -0
63	22	26	70°, 75°
80		32	and 80°
100	27	36	

Right Hand Cutters with Tool Type 'H' shall be supplied unless otherwise specified.



High Speed Steel SINGLE ANGLE CUTTERS

Specifications conform to BS 122/Part 1-1953

Dimensions in inches

Diameter + 0.045" - 0.000"	Length + 0.00075" + 0.00025"	Bore + 0.015" + 0.000"	Angle
		5/16	30°
		7/16	40°
2.3/4	1		45°, 50°
		1/2	60°, 70°
			& 80°

Diameter + 0.045" - 0.000"	Length + 0.00075" + 0.00025"	Bore + 0.015" + 0.000"	Angle
		5/16	30°
		7/16	40°
3	1.1/4	1/2	45°
	-	5/8	50°, 60°
			70°, 80°

Right Hand Cutters shall be supplied unless otherwise specified.