

MEU

High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Stub Series

Specifications conform
 to IS 5100-1969

Dimensions in mm



A shortened form of the parallel shank jobber series twist drill
 the reduction in length being on the cutting end (flute length)

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
21.25 21.50 21.75 22.00 22.25	21.20	22.40	70	141
22.50 22.75 23.00 23.25 23.50	22.40	23.60	72	146
23.75 24.00 24.25 24.50 24.75 25.00	23.60	25.00	75	151
25.25 25.50 25.75 26.00 26.25 26.50	25.00	26.50	78	156
26.75 27.00 27.25 27.50 27.75 28.00	26.50	28.00	81	162
28.25 28.50 28.75	28.00	30.00	84	168

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
29.00 29.25 29.50 29.75 30.00	28.00	30.00	84	168
30.25 30.50 30.75 31.00 31.25 31.50	30.00	31.50	87	174
31.75 32.00 32.50 33.00 33.50	31.50	33.50	90	180
34.00 34.50 35.00 35.50	33.50	35.50	93	186
36.00 36.50 37.00 37.50	35.50	37.50	96	193
38.00 38.50 39.00 39.50 40.00	37.50	40.00	100	200

Type 'N' drills shall be supplied unless otherwise specified.