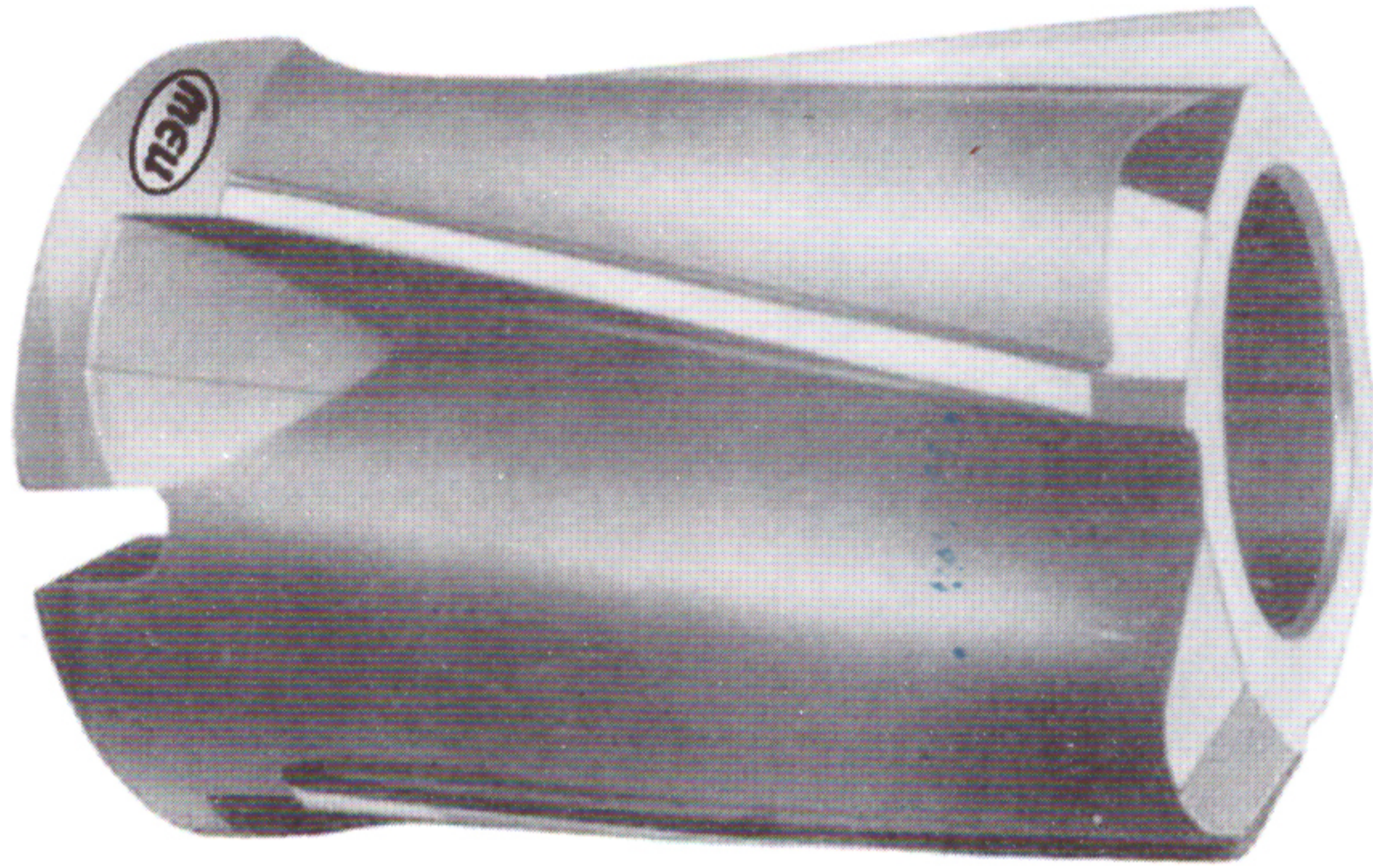




High Speed Steel SHELL DRILLS

Specifications conform
to BS 122/Part 2-1964

Dimensions in inches



A short drill with an axial hole for use on an arbor, the bevel lead being provided with clearance for cutting purposes.

Nominal Dia. of Drill h8	Cutting Edge Length	Overall Length	Dia. of Large end of taper Bore	Nominal Dia. of Drill h8	Cutting Edge Length	Overall Length	Dia. of Large end of taper Bore
1 1.1/16 1.1/8 1.3/16 1.1/4	2.1/4	2.3/4	0.625	2.3/16 2.1/4 2.5/16 2.3/8 2.7/16	3	3.3/4	1.250
1.5/16 1.3/8 1.7/16 1.1/2 1.9/16 1.5/8	2.3/8	3	0.750	2.1/2 2.5/8 2.3/4 2.7/8 3	3.1/4	4	1.500
1.11/16 1.3/4 1.13/16 1.7/8 1.15/16 2	2.3/4	3.1/2	1.000	3.1/8 3.1/4 3.3/8 3.1/2	3.3/4	4.1/2	1.750
2.1/16 2.1/8	3	3.3/4	1.250	3.5/8 3.3/4 3.7/8 4	4.1/4	5	2.000

RH Helical flutes for RH cutting shall be supplied unless otherwise specified.