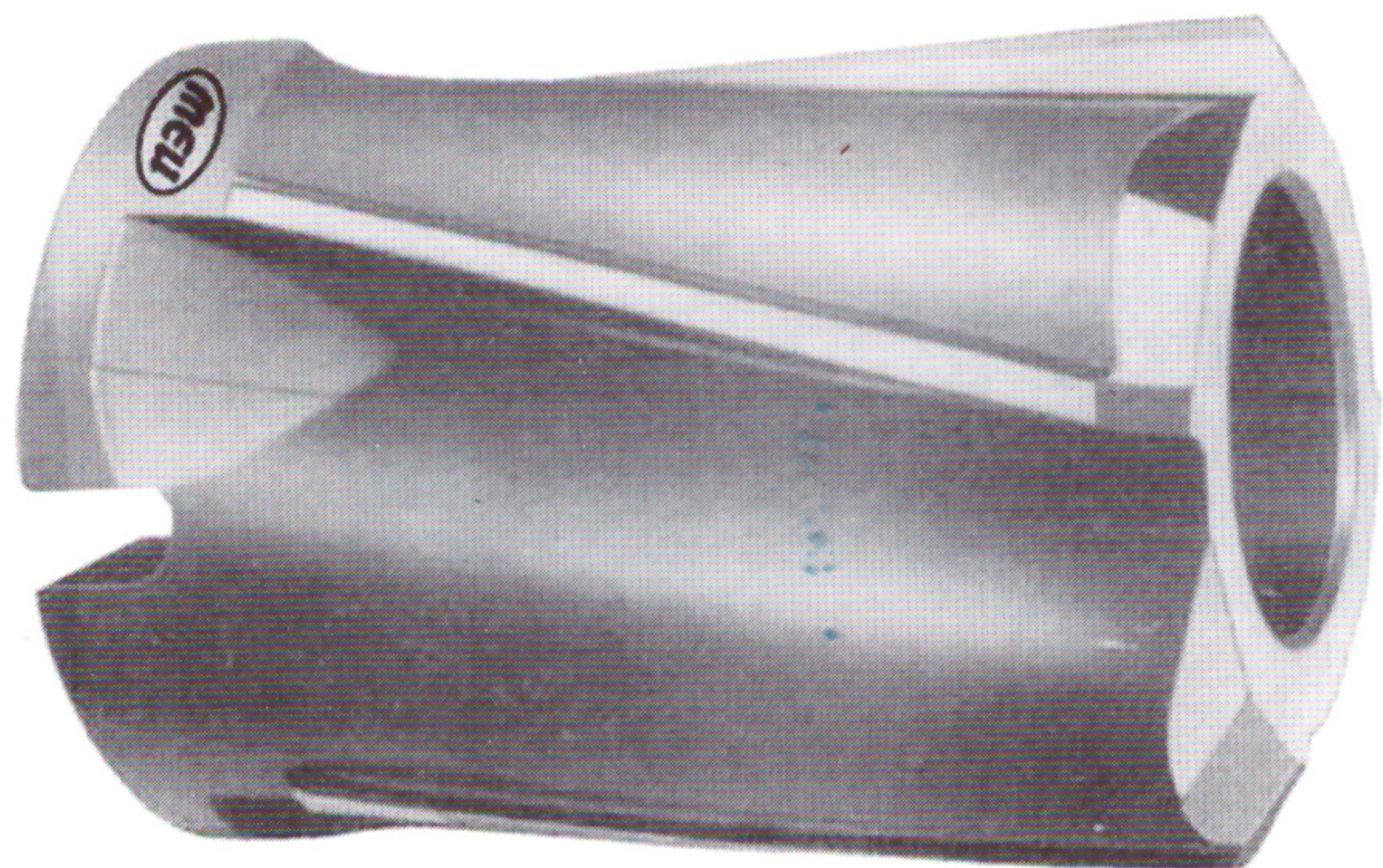




## High Speed Steel SHELL CORE DRILLS

Specifications conform  
to IS 7772 - 1975

Dimensions in mm



A short drill with an axial hole for use on an arbor, the bevel lead being provided with clearance for cutting purposes.

Preferred size Dia. h8	Range of Diameters		Dia. of Large end of Taper bore	Overall Length
	Over	Upto and including		
25 26 27 28 29 30 31 32 33 34 35	23.6	35.5	13	45
36 37 38 39 40 42 44 45				

Preferred size Dia. h8	Range of Diameters		Dia. of Large end of Taper bore	Overall Length
	Over	Upto and including		
46 47 48 50 52	45	53	19	56
55 58 60 62				
65 70 72 75				
80 85 90				
95 100				

RH Helical flutes for RH Cutting shall be supplied unless otherwise specified.