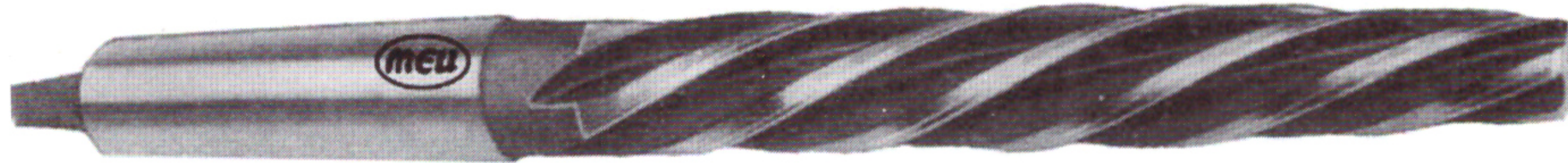


**MEU**

High Speed Steel  
**MACHINE BRIDGE REAMERS**

Specifications conform  
to is 5919 - 1978

Dimensions in mm



A reamer for use in ship building, structural or plate work, having parallel cutting edges with a long lead, integral with a taper shank for holding and driving. The flutes may be straight or helical.

Nominal Diameter k11	Range of Diameter		Cutting Edge Length	Overall Length	Morse Taper No.
	Over	Upto and including			
6.4	6.0	6.7	75	151	1
7.4	6.7	7.5	80	156	
8.4	7.5	8.5	85	161	
9.5	8.5	9.5	90	166	
10.0	9.5	10.6	95	171	
11.0	10.6	11.8	100	176	
13.0	11.8	13.2	105	199	2
14.0	13.2	14.0	115	209	
15.0	14.0	15.0	125	219	
16.0	15.0	16.0	135	229	
17.0	16.0	17.0	135	251	3
19.0	17.0	19.0	145	261	
21.0	19.0	21.2	155	271	
23.0	21.2	23.6	165	281	
25.0	23.6	26.5	180	296	
28.0	26.5	30.0	195	311	
31.0	30.0	31.5	210	326	
32.0	31.5	33.5	210	354	4
34.0	33.5	37.5	220	364	
37.0	33.5	37.5	220	364	
40.0	37.5	42.5	230	374	
43.0	42.5	47.5	240	384	
49.0	47.5	50.8	250	394	

LH helical flutes for RH cutting shall be supplied unless otherwise specified.