

MEU

High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Stub Series

 Specifications conform
 to IS 5100-1969

Dimensions in mm



A shortened form of the parallel shank jobber series twist drill
 the reduction in length being on the cutting end (flute length)

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
3.00	-	3.00	16	46
3.20	3.00	3.35	18	49
3.50	3.35	3.75	20	52
3.80 4.00 4.20	3.75	4.25	22	55
4.50	4.25	4.75	24	58
4.80 5.00 5.20	4.75	5.30	26	62
5.50 5.80 6.00	5.30	6.00	28	66
6.20 6.50	6.00	6.70	31	70
6.80 7.00 7.20 7.50	6.70	7.50	34	74
7.80 8.00 8.20 8.50	7.50	8.50	37	79
8.80 9.00 9.20 9.50	8.50	9.50	40	84
9.80 10.00 10.20 10.50	9.50	10.60	43	89
10.80 11.00 11.20 11.50 11.80	10.60	11.80	47	95

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
12.00 12.20 12.50 12.80 13.00 13.20	11.80	13.20	51	102
13.50 13.80 14.00	13.20	14.00	54	107
14.25 14.50 14.75 15.00	14.00	15.00	56	111
15.25 15.50 15.75 16.00	15.00	16.00	58	115
16.25 16.50 16.75 17.00	16.00	17.00	60	119
17.25 17.50 17.75 18.00	17.00	18.00	62	123
18.25 18.50 18.75 19.00	18.00	19.00	64	127
19.25 19.50 19.75 20.00	19.00	20.00	66	131
20.25 20.50 20.75 21.00	20.00	21.20	68	136