

**MEU**

High Speed Steel  
**PARALLEL MACHINE REAMERS**

Specifications conform  
to BS 122/Part 2-1964

Dimensions in inches



A reamer having virtually parallel cutting edges, with bevel lead integral with a taper shank for holding and driving.

Nominal Diameter m6	Cutting Edge Length	Overall Length	Morse Taper No.
1/8	1.5/16	4.7/16	1
5/32	1.1/2	4.5/8	1
3/16	1.3/4	4.7/8	1
1/4	2	5.1/8	1
9/32	2.1/8	5.1/4	1
5/16	2.1/4	5.3/8	1
11/32	2.7/16	5.9/16	1
3/8	2.5/8	5.3/4	1
13/32	2.5/8	5.3/4	1
7/16	2.13/16	5.15/16	1
15/32	3	6.1/8	1
1/2	3	6.1/8	1
9/16	3.3/16	7.1/8	2
5/8	3.7/16	7.3/8	2
11/16	3.11/16	7.5/8	2
3/4	3.15/16	7.7/8	2
13/16	3.15/16	7.7/8	2
7/8	4.3/16	8.1/8	2

Nominal Diameter m6	Cutting Edge Length	Overall Length	Morse Taper No.
15/16	4.1/2	9.1/2	3
1	4.1/2	9.1/2	3
1.1/16	4.7/8	9.7/8	3
1.1/8	4.7/8	9.7/8	3
1.3/16	5.1/4	10.1/4	3
1.1/4	5.1/4	10.1/4	3
1.5/16	5.1/4	11.9/16	4
1.3/8	5.5/8	11.15/16	4
1.7/16	5.5/8	11.15/16	4
1.1/2	6	12.5/16	4
1.5/8	6	12.5/16	4
1.3/4	6.7/16	12.3/4	4
1.7/8	6.7/8	13.3/16	4
2	6.7/8	13.3/16	4
2.1/4	7.1/4	15	5
2.1/2	7.5/8	15.3/8	5
3	8.3/8	16.1/8	5

LH Helical flutes for RH cutting shall be supplied unless otherwise specified.  
Reamers with 'm6' tolerance are expected to produce 'H8 holes.