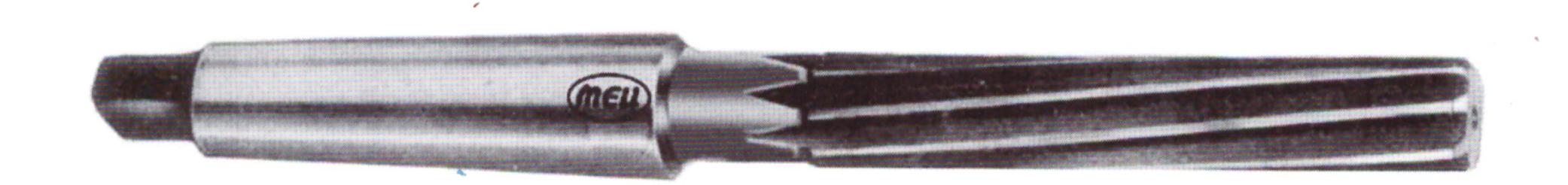


High Speed Steel PARALLEL MACHINE REAMERS

Specifications conform to BS 122/Part 2-1964

Dimensions in inches



A reamer having virtually parallel cutting edges, with bevel lead integral with a taper shank for holding and driving.

Nominal Diameter m6	Cutting Edge Length	Overall Length	Morse Taper No.
1/8 5/32 3/16	1.5/16 1.1/2 1.3/4	4.7/16 4.5/8 4.7/8	1 1
1/4 9/32	2.1/8	5.1/8 5.1/4	1
5/16 11/32 3/8 13/32 7/16	2.1/4 2.7/16 2.5/8 2.5/8 2.13/16	5.3/8 5.9/16 5.3/4 5.3/4 5.15/16	1 1 1 1
15/32 1/2 9/16 5/8 11/16	3 3.3/16 3.7/16 3.11/16	6.1/8 6.1/8 7.1/8 7.3/8 7.5/8	1 2 . 2
3/4 13/16 7/8	3.15/16 3.15/16 4.3/16	7.7/8 7.7/8 8.1/8	2 2

Nominal Diameter m6	Cutting Edge Length	Overall Length	Morse Taper No.
15/16	4.1/2	9.1/2	3
1	4.1/2	9.1/2	3
1.1/16	4.7/8	9.7/8	3
1.1/8 1.3/16	4.7/8 5.1/4	9.7/8 10.1/4	3 *
1.1/4	5.1/4	10.1/4	3
1.5/16	5.1/4	11.9/16	4
1.3/8	5.5/8	11.15/16	4
1.7/16 1.1/2	5.5/8 6	11.15/16 12.5/16 .	4
1.5/8	6	12.5/16	4
1.3/4	6.7/16	12.3/4	4
1.7/8	6.7/8	13.3/16	4
2 2.1/4	6.7/8 7.1/4	13.3/16 15	4 5
2.1/2	7.5/8	15.3/8	5
3	8.3/8	16.1/8	5

LH Helical flutes for RH cutting shall he supplied unless otherwise specified. Reamers with 'm6' tolerance are expected to produce 'H8 holes.