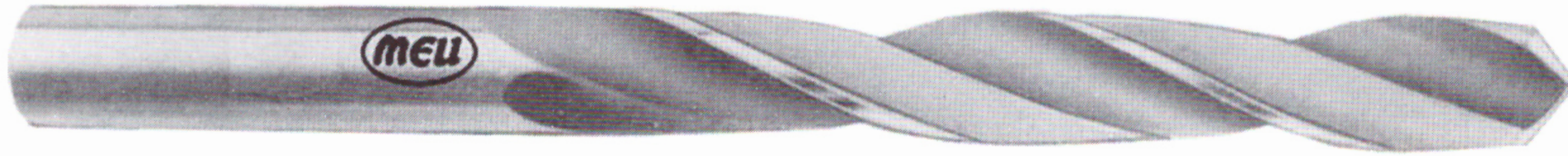


MEU

High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Jobber Series

Specifications conform
 to BS 328 - 1959

Dimensions in inches



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end.

Wire Gauges h8 number series	Flute Length	Overall Length
53,52	25/32	1.11/16
51, 50, 49	7/8	1.13/16
48,47 46,45	15/16	1.15/16
44,43	1.1/16	2.3/32
42, 41, 40 39, 38, 37	1.3/16	2.1/4
36, 35, 34 33,32	1.5/16	2.13/32
31, 30	1.7/16	2.9/16
29, 28, 27 26	1.17/32	2.3/4
25, 24, 23 22, 21, 20 19	1.11/16	2.15/16
18,17,16 15,14,13	1.27/32	3.5/32
12,11,10 9, 8, 7, 6 5	2.1/16	3.3/8
4, 3, 2,1	2.1/4	3.21/32

Wire Gauges h8 letter series	Flute Length	Overall Length
A	2.1/4	3.21/32
B C D E F G	2.1/2	3.31/32
H I J K L M	2.23/32	4.9/32
N O P Q	2.15/16	4.19/32
R S T U	3.3/16	4.29/32
V W X Y Z	3.7/16	5.1/4