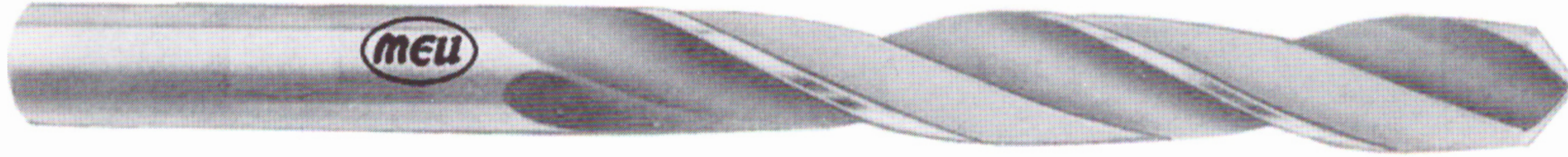


**MEU**

High Speed Steel  
**PARALLEL SHANK TWIST DRILLS**  
 Jobber Series

Specifications conform  
 to BS 328 - 1959

Dimensions in inches



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end.

Diameter h8	Flute Length	Overall Length
1/16	25/32	1.11/16
5/64	15/16	1.15/16
3/32	1.3/16	2.1/4
7/64	1.5/16	2.13/32
1/8	1.7/16	2.9/16
9/64	1.17/32	2.3/4
5/32	1.11/16	2.15/16
11/64	1.27/32	3.5/32
3/16 13/64	2.1/16	3.3/8
7/32 15/64	2.1/4	3.21/32
1/4	2.1/2	3.31/32
17/64 9/32	2.23/32	4.9/32
19/64 5/16 21/64	2.15/16	4.19/32
11/32	3.3/16	4.29/32

Diameter h8	Flute Length	Overall Length
23/64	3.3/16	4.29/32
3/8 25/64 13/32	3.7/16	5.1/4
27/64 7/16 29/64	3.11/16	5.19/32
15/32 31/64 1/2 33/64	3.31/32	5.15/16
17/32 35/64	4.1/4	6.5/16
9/16 37/64	4.1/2	6.5/8
19/32 39/64 5/8	4.3/4	7
11/16	5.1/8	7.17/32
3/4	5.1/2	8.3/32