



High Speed Steel
HOLE MILLS GUIDED - TYPE 'B'

Specifications conform
 to IS 5989 - 1971

Dimensions in mm



A tool having teeth on the periphery and end face integral with a Morse Taper Shank for holding and driving with intervening guide portion in between the Shank and the cutting edge

Nominal Diameter		Cutting Edge Length	Overall Length	Morse Taper No.
Roughing h6	Finishing m6			
5.9	6	25	150	1
7.9	8	25	170	
9.9	10	30	180	
11.8	12	35	190	
12.8	13	35	200	
13.8	14	35	200	
14.8	15	35	210	
15.8	16	40	230	2
17.8	18	45	235	
19.8	20	45	245	
21.8	22	45	255	
23.8	24	55	290	3
24.8	25	55	290	
25.8	26	60	305	
26.8	27	60	305	
27.8	28	60	305	
29.8	30	60	320	
31.8	32	60	360	4
33.8	34	60	360	
34.8	35	60	360	
35.8	36	60	360	
37.8	38	60	390	
39.8	40	60	390	
41.8	42	60	390	