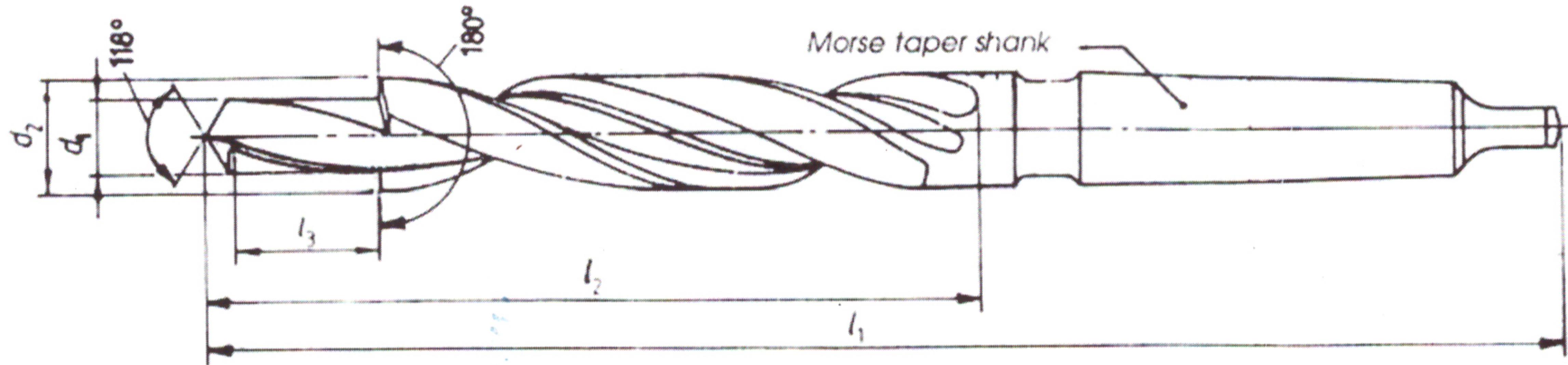


MEU

High Speed Steel
**SUBLAND TWIST DRILLS WITH MORSE
 TAPER SHANK**

Specifications conform
 to ISO / DIN

Dimensions in mm



**SUBLAND TWIST DRILLS - FOR CLEARANCE HOLES
 AND COUNTERBORES FOR HEXAGON SOCKET HEAD
 CAP SCREWS AND SLOTTED CHEESE HEAD SCREWS**

Other details
 conform to
 DIN 8377 - 1981

Big dia. (d2) h8	Small dia. (d1) h9	Step Length l_3	Flute Length l_2	Overall Length l_1	Morse Taper No.	Suitable for Counterbores for Screw Thread Diameter
15*	9.0*	19	114	212	2	8
18*	11.0*	23	130	228	2	10
20*	13.5*	27	140	238	2	12
24	15.5	31	160	281	3	14
26	17.5	35	165	286	3	16
30	20.0	39	175	296	3	18
33	22.0	43	185	334	4	20

* These sizes can also be manufactured with Parallel Shanks.