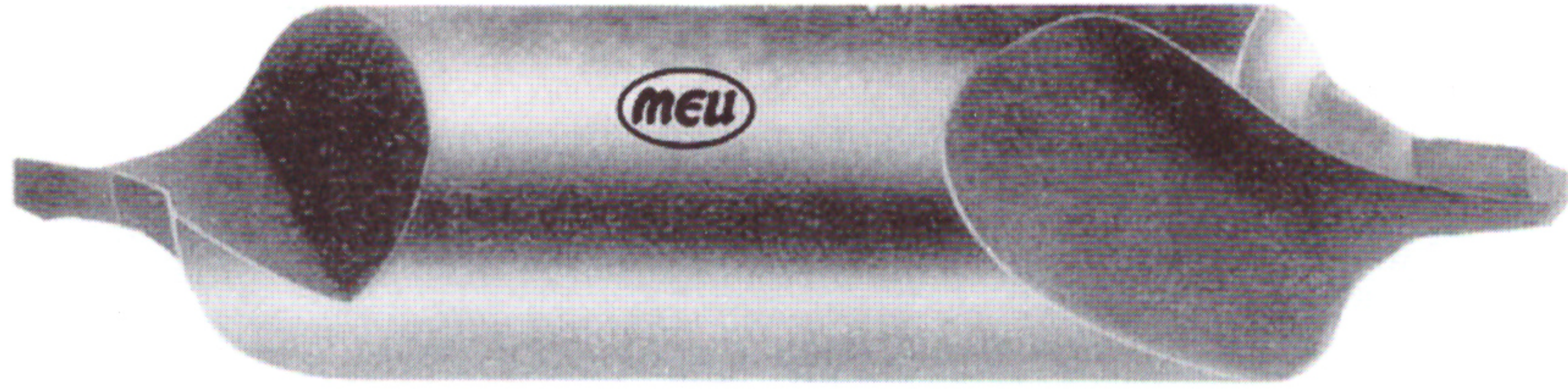


MEU

High Speed Steel
CENTRE DRILLS - Type 'B'

Specifications conform
to IS 6709 - 1977

Dimensions in mm



Pilot Dia k12	Body Dia h9	Overall Length		Pilot Length	
		Max.	Min.	Max.	Min.
2	8	52	48	3.3	2.5
2.5	10	59	53	4.1	3.1
3.15	11.2	63	57	4.9	3.0
4	14	70	64	6.2	5.0
5	18	78	72	7.5	6.3
6.3	20	83	77	9.2	8.0
8	25	103	97	11.5	10.1