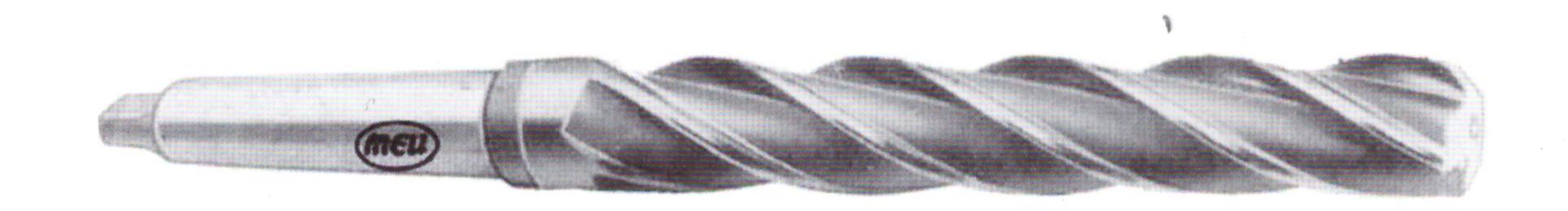


High Speed Steel TAPER SHANK CORE DRILLS

Specifications conform to IS 5366 - 1978

Dimensions in mm



A drill having three or four helical flutes with a standard morse taper shank designed for opening out or enlarging holes.

	Diameter h8	Range of Diameters			Overall	Morse
		Over	Upto and including	Flute Length	Length	Taper No.
	72.00					
	73.00					
	74.00 75.00	71.00	75.00	255	442	5
	76.00	75.00	76.20	260	447	5

Diameter	Range of Diameters		Eluto	Overall	Morse
Diameter h8	Over	Upto and including	Flute Length	Length	Taper No.
					•
77.00		·			
78.00					
79.00	76.20	80.00	260	514	6
80.00					

Taper shank core drills upto and including 20 mm dia. are supplied with 3 flutes and over 20 mm dia. are supplied with 4 flutes as standard.

Type 'N' Drills shall be supplied unless otherwise specified.

