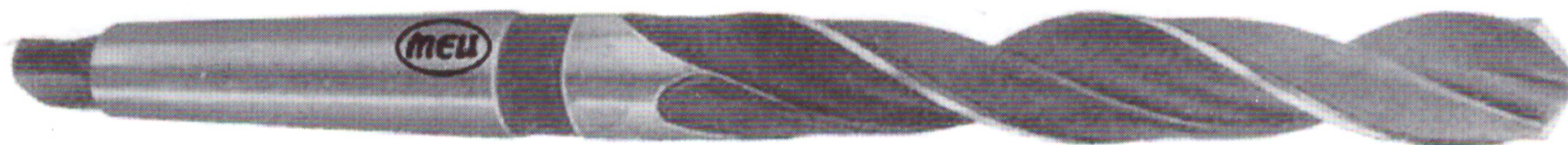


MEU

High Speed Steel
TAPER SHANK TWIST DRILLS
 Long Series

Specifications conform
 to IS 8305-1976

Dimensions in mm



A drill having two helical flutes with a Standard Morse Taper Shank for holding and driving similar to a Standard Taper Shank Twist Drill, but with increased flute length.

Diameter h8	Range of Diameters		Flute Length	Overall Length	Morse Taper No.
	Over	Upto and including			
5.0 5.1 5.2 5.3	4.75	5.30	74	155	1
5.4 5.5 5.6 5.7 5.8 5.9 6.0	5.30	6.00	80	161	1
6.1 6.2 6.3 6.4 6.5 6.6 6.7	6.00	6.70	86	167	1
6.8 6.9 7.0 7.1 7.2 7.3 7.4 7.5	6.70	7.50	93	174	1
7.6 7.7 7.8 7.9 8.0 8.1 8.2 8.3 8.4 8.5	7.50	8.50	100	181	1
8.6 8.7 8.8 8.9 9.0 9.1 9.2 9.3 9.4 9.5	8.50	9.50	107	188	1

Diameter h8	Range of Diameters		Flute Length	Overall Length	Morse Taper No.
	Over	Upto and including			
9.6 9.7 9.8 9.9 10.0 10.1 10.2 10.3 10.4 10.5 10.6	9.50	10.60	116	197	1
10.7 10.8 10.9 11.0 11.1 11.2 11.3 11.4 11.5 11.6 11.7 11.8	10.60	11.80	125	206	1
11.9 12.0 12.1 12.2 12.3 12.4 12.5 12.6 12.7 12.8 12.9 13.0 13.1 13.2	11.80	13.20	134	215	1
13.3 13.4 13.5 13.6 13.7 13.8 13.9 14.0	13.20	14.00	142	223	1