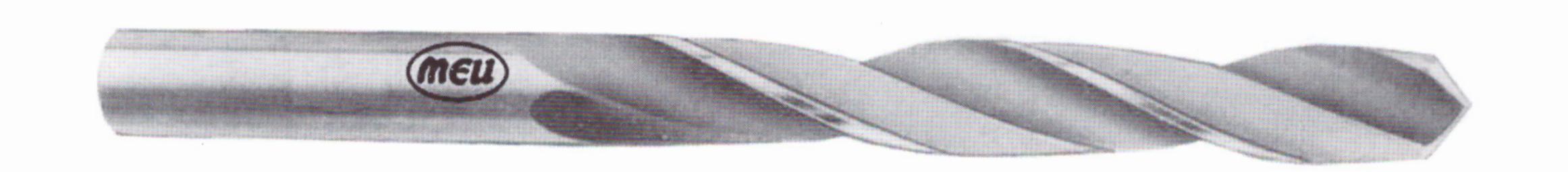


High Speed Steel PARALLEL SHANK TWIST DRILLS Jobber Series

Specifications conform to IS 5101-1969

Dimensions in mm



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end.

Preferred Nominal Diameter h8	Range of Diameters		·	0/10/10
	Over	Upto and including	* Flute *Length	Overall Length
9.60 9.70 9.80 9.90 10.10 10.20 10.30 10.40 10.50 10.60	9.50	10.60	. 87	133
10.70 10.80 10.90 11.00 11.20 11.30 11.40 11.50 11.60 11.70 11.80	10.60	11.80	94	142
11.90 12.00 12.10 12.20 12.30 12.40 12.50 12.60	11.80	13.20	101	151

Preferred Nominal Diameter h8	Range of Diameters			
	Over	Upto and including	Flute Length	Overall Length
12.70 12.80 12.90 13.00 13.10 13.20	11.80	13.20	101	151
13.30 13.40 13.50 13.60 13.70 13.80 13.90 14.00	13.20	14.00	108	160
14.25 14.50 14.75 15.00	14.00	15.00	114	169
15.25 15.50 15.75 16.00	15.00	16.00	120	178
17.00*	16.00	17.00	125	184
18.00*	17.00	18.00	130	191
19.00*	18.00	19.00	135	198
20.00*	19.00	20.00	140	205
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Type 'N' drills shall be supplied unless otherwise specified. 'Not covered in ISS.