

MEU

High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Jobber Series

Specifications conform
 to IS 5101-1969

Dimensions in mm



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end.

Preferred Nominal Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
9.60 9.70 9.80 9.90 10.00 10.10 10.20 10.30 10.40 10.50 10.60	9.50	10.60	87	133
10.70 10.80 10.90 11.00 11.10 11.20 11.30 11.40 11.50 11.60 11.70 11.80	10.60	11.80	94	142
11.90 12.00 12.10 12.20 12.30 12.40 12.50 12.60	11.80	13.20	101	151

Preferred Nominal Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
12.70 12.80 12.90 13.00 13.10 13.20	11.80	13.20	101	151
13.30 13.40 13.50 13.60 13.70 13.80 13.90 14.00	13.20	14.00	108	160
14.25 14.50 14.75 15.00	14.00	15.00	114	169
15.25 15.50 15.75 16.00	15.00	16.00	120	178
17.00*	16.00	17.00	125	184
18.00*	17.00	18.00	130	191
19.00*	18.00	19.00	135	198
20.00*	19.00	20.00	140	205

Type 'N' drills shall be supplied unless otherwise specified. ' Not covered in ISS.