



High Speed Steel
TAPER SHANK TWIST DRILLS
Long Series

Specifications conform
to IS 8305-1976

Dimensions in mm



A drill having two helical flutes with a Standard Morse Taper Shank for holding and driving similar to a standard taper shank twist drill, but with increased flute length.

Preferred Nominal Diameter h8	Range of Diameters		Flute Length	Overall Length	Morse Taper No.
	Over	Upto and including			
37.0 37.5	35.50	37.50	267	416	4
38.0 38.5 39.0 39.5 40.0	37.50	40.00	277	426	4
40.5 41.0 41.5 42.0 42.5	40.00	42.50	287	436	4
43.00 43.5	42.50	45.00	298	447	4

Preferred Nominal Diameter h8	Range of Diameters		Flute Length	Overall Length	Morse Taper No.
	Over	Upto and including			
44.0 44.5 45.0	42.50	45.00	298	447	4
45.5 46.0 46.5 47.0 47.5	45.00	47.50	310	459	4
48.0 48.5 49.0 49.5 50.0	47.50	50.00	321	470	4

Type 'N' drills shall be supplied unless otherwise specified.