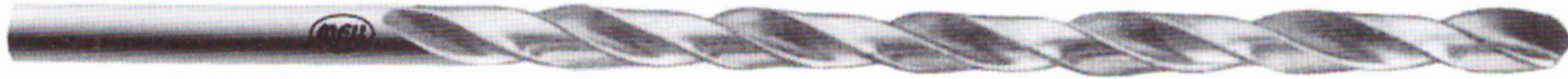




High Speed Steel
PARALLEL SHANK TWIST DRILLS
 Long Series

Specifications conform
 to BS 328/Part 1-1959

Dimensions in inches



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end similar to a jobber drill but with increased flute length.

Diameter h8	Flute Length	Overall Length
1/8	2.23/32	4.3/16
9/64	2.7/8	4.13/32
5/32	3.1/16	4.11/16
11/64	3.7/32	4.31/32
3/16 13/64	3.7/16	5.3/16
7/32 15/64	3.19/32	5.13/32
1/4	3.13/16	5.13/16
17/64 9/32	4	6.1/8
19/64 5/16 21/64	4.9/32	6.1/2
11/32 23/64	4.17/32	6.7/8
3/8 25/64 13/32	4.3/4	7.1/4
27/64 7/16 29/64	5.1/32	7.11/16
15/32 31/64 1/2 33/64	5.9/32	8.1 /16
17/32 35/64	5.1/2	8.7/16

Diameter h8	Flute Length	Overall Length
9/16 37/64	5.11/16	8.21/32
19/32 39/64 5/8	5.7/8	8.15/16
41/64 21/32	6.1/16	9.1/4
43/64 11/16 45/64	6.7/32	9.1/2
23/32 47/64	6.3/8	9.23/32
3/4 49/64 25/32	6.17/32	10
51/64 13/16 53/64	6.23/32	10.9/32
27/32 55/64 7/8	6.15/16	10.9/16
57/64 29/32 59/64	7.3/32	10.13/16
15/16 61/64 31/32	7.9/32	11.3/32
63/64 1	7.15/32	11.13/32