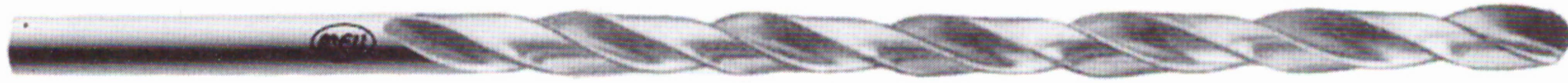


**MEU**

High Speed Steel  
**PARALLEL SHANK TWIST DRILLS**  
 Long Series

Specifications conform  
 to IS 5102-1969

Dimensions in mm



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end similar to a jobber drill but with increased flute length.

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
26.00 26.25 26.50	25.00	26.50	190	290
26.75 27.00 27.25 27.50 27.75 28.00	26.50	28.00	195	298
28.25 28.50	28.00	30.00	201	307

Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including		
28.75 29.00 29.25 29.50 29.75 30.00	28.00	30.00	201	307
30.25 30.50 30.75 31.00 31.25 31.50	30.00	31.50	207	316

Type 'N' drills shall be supplied unless otherwise specified.