

**MEU**

High Speed Steel  
**PARALLEL SHANK TWIST DRILLS**  
 Jobber Series

Specifications conform  
 to IS 5101-1969

Dimensions in mm



A drill having two helical flutes with a parallel shank of approximately the same diameter as the cutting end.

Preferred Nominal Diameter h8	Range of Diameters		Flute Length	Overall Length	Preferred Nominal Diameter h8	Range of Diameters		Flute Length	Overall Length
	Over	Upto and including				Over	Upto and including		
1.50	-	1.50	18	40	5.40				
1.60 1.70	1.50	1.70	20	43	5.50 5.60 5.70 5.80 5.90 6.00	5.30	6.00	57	93
1.80 1.90	1.70	1.90	22	46	6.10 6.20 6.30 6.40 6.50 6.60 6.70				
2.00 2.10	1.90	2.12	24	49	6.80 6.90 7.00 7.10 7.20 7.30 7.40 7.50				
2.20 2.30	2.12	2.36	27	53	7.60 7.70 7.80 7.90 8.00 8.10 8.20 8.30 8.40 8.50				
2.40 2.50 2.60	2.36	2.65	30	57	8.60 8.70 8.80 8.90 9.00 9.10 9.20 9.30 9.40 9.50				
2.70 2.80 2.90 3.00	2.65	3.00	33	61					
3.10 3.20 3.30	3.00	3.35	36	65					
3.40 3.50 3.60 3.70	3.35	3.75	39	70					
3.80 3.90 4.00 4.10 4.20	3.75	4.25	43	75					
4.30 4.40 4.50 4.60 4.70	4.25	4.75	47	80					
4.80 4.90 5.00 5.10 5.20 5.30	4.75	5.30	52	86					